

# Work Order ID 96815

Wednesday, February 06, 2013 10:45:12 AM

**\*96815\***

*Ship today*

Page 1

Item ID: D3492-041

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Plug Assembly

Start Date: 2/6/2013 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 2/6/2013 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *13-2-06*

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3492

d

200

0.00

**\*200\***

Small Fab

Memo

0.00

Small Fab

*assemble per drawing*

*x8 d 13/02/06*

210

QCS- Inspect part completeness to step on W/O

0.00

**\*210\***

QC

Memo

0.00

Quality Control

*8 d 13-2-6*

220

Identify as per dwg & Stock Location:

0.00

**\*220\***

Packaging

Memo

0.00

Packaging

*SHIP 4694*

*13/2/6*

**Work Order ID 96815****\*96815\***

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Wednesday, February 06, 2013 10:45:12 AM

Item ID: D3492-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Plug Assembly

Start Date: 2/6/2013 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 2/6/2013 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

230

QC21- Final Inspection - Work Order Release

0.00

**\*230\***

QC

Memo

0.00

Quality Control

MJS - 13-02-06

ME  
13-2-06

# Picklist Print

Wednesday, February 06, 2013 10:45:11 A

Page 1

Work Order ID: 96815

Parent Item: D3492-041

Parent Item Name: Plug Assembly

Start Date: 2/6/2013

Required Date: 2/6/2013

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A 06.03.03 New Issue EC  
IPP Rev:B 06-08-28 As per Rev B JLM  
IPP Rev:C 07-12-06 Rev C dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3492-1		Manufactured	No				Each	230.0000					
Plug													

8 13/02/05

Location	Loc Qty	Loc Code
FP001	230	
69531	8	
74444	2	
76235	4	
83098	7	
88541	3	
91466	2	
94768	4	
95168	140	
95925	60	

X 8

NAS1611-010		Purchased	No				Each	125.0000					
O-RING													

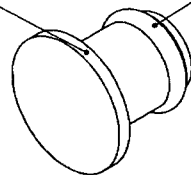
8 13/02/05

Location	Loc Qty	Loc Code
FP001	125	
110915	14	
117460	8	
118077	1	
118612	3	
119438	15	
121259	2	
121584	2	
121723	7	
122151	8	
123348	40	
123352	25	

X 8

D3492-XX PLUG  
(SEE TABLE)

NAS1611 O-RING  
(SEE TABLE)



q 6815

### D3492-XXX PLUG PARTS LIST

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					1		D3492-11	PLUG
						1	D3492-13	PLUG
		1					NAS1611-005	O-RING
			1				NAS1611-007	O-RING
1							NAS1611-010	O-RING
	1					1	NAS1611-012	O-RING
							NAS1611-013	O-RING
					1		NAS1611-015	O-RING
				1			NAS1611-016	O-RING

#### NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

RELEASED  
2011-05-30

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
C	ADD -049/-051/-053, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD -047, UPDATE DIM A FOR -045	PH	08.05.11
A	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JER	DRAWING NO.	REV. D
MFG. APPR.	JER	D3492	SHEET 1 OF 2
APPROVED	JER	TITLE	SCALE
DE APPR.	JER	PLUG	2:1
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	